

CHEVROLET SERVICE NEWS

From the Collection of Tony Greco,
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SERVICING CORVETTE HEAVY DUTY BRAKES

A Heavy Duty Brake and Suspension option is used on many 1957 Corvettes equipped with the 270 H.P. (dual four-barrel carburetor) or the 283 H.P. (fuel injection) engines. This regular production option includes heavy duty front and rear suspension components, special rear axle units and vented brakes with special lining material.

A Corvette with this equipment may be readily identified by examining the brakes. The drums are wider than standard and have external fins. In addition, the brake flange plates are equipped with air scoops.

Brakes

The heavy duty brakes utilize ceramic-metallic brake lining, finned drums, vented flange plates, adjustable anchor pins, and air ducts for cooling.

The segmented brake linings are 2-1/2" wide on front wheels and 2" wide on rear wheels. Brake drums are 11" in diameter.

Serviceman must be especially careful to use only specified replacement parts when servicing these brakes. In most cases, standard passenger car service procedures apply with the exception of the minor and major brake adjustments.

Minor Brake Adjustment

The minor brake adjustment is made in the same manner as with conventional brakes with the exception that the adjusting screw must be backed off 27.32 notches to provide proper running clearance.

NOTE: Some 1956 Corvette models equipped with conventional flange plate and drum have ceramic-metallic facings of the same width as the original facings. These require an adjustment back-off of 35 notches.

CAUTION: The above adjustments will produce a slightly low pedal for normal driving, but must be maintained to give the proper clearance for heavy-duty operation.

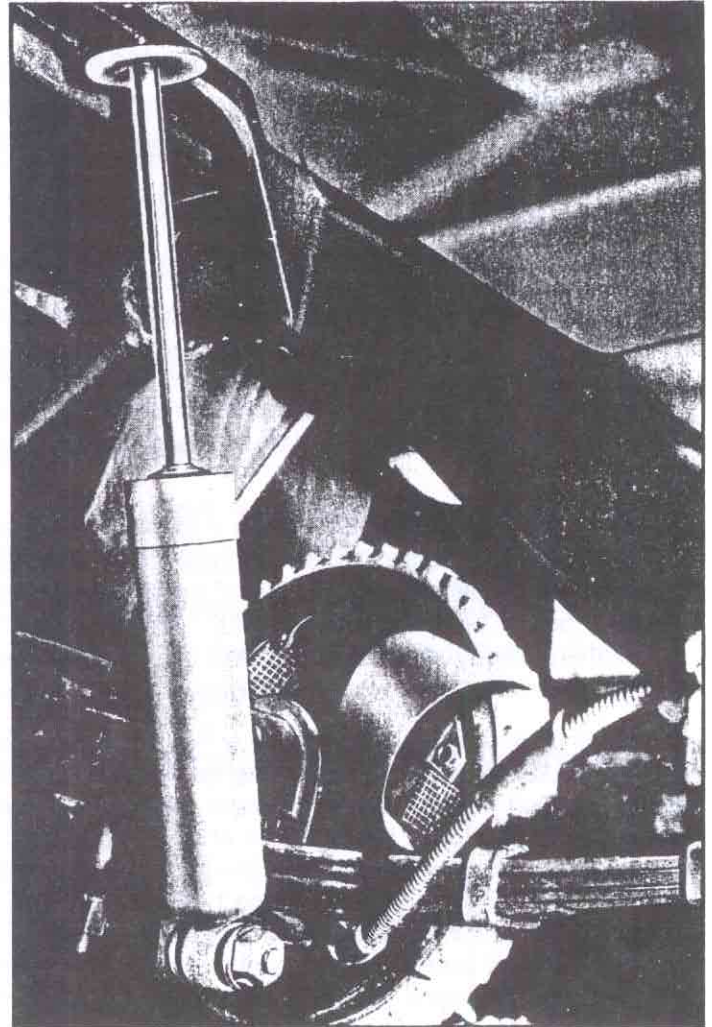
Major Brake Adjustment

A major brake adjustment, performed on the adjustable anchor pin, is necessary only when an unequal or severe braking condition is present. The procedure is as follows.

1. Loosen anchor pin just enough so that pin can be shifted in anchor plate.

CAUTION: Do not loosen pin excessively, as the pin may then tilt instead of shift.

2. Turn brake adjusting screw to expand brake shoes until a heavy drag is felt on the drum.
3. Tap anchor pin and flange plate to allow shoes to center in drum. If the drag on the drum decreases, expand the shoes a few notches and repeat the tapping operation. When the drag remains constant, tighten the anchor pin nut to 60-80 ft. lbs.
4. Adjust brake shoes to a light drag and back off 27 - 32 notches.



**Fig. 54—Rear Suspension and Brakes
(typical)**

CAUTION: These adjustments will produce a low pedal for normal driving, but must be maintained to give the proper clearance for heavy-duty operation.

Drum Refinishing

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