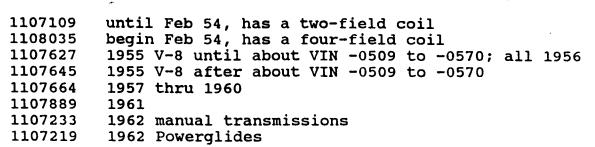
| STRAIGHT-AXLE | CORVETTE TECHNICAL | L GUIDE - | MECHANICAL | Page 26-1 |
|---------------|--|--------------------|------------|-------------------------------|
| 26. STARTERS | 1953-55 | 1956-57 | 1958-60 | 1961-62 |
| Motor | 1107109 1108035 1107627 1107645 | 1107627 1107664 | 1107664 | 1107889 1107233 1107219 |
| Solenoid | 1118135 1119767 | 1119789 1119919 | 1119919 | ? |
| Relay | 1116886 1116904 | 1116904 | ? | ? |

Motors: they were made by Delco-Remy; housing was painted
semi-flat black; mounting bolts unpainted.

1956-57 had a metal brace supporting the forward end of the motor.

Thru 1956, motors will have a red ID tag riveted to the housing. The tag has stamped model number and date of manufacture code (same format as generators and distributors).

1957 and later starter motors had stampings directly on housing.



Solenoids: assy painted semi-flat black; mounting bolts unpainted

Thru 1956, solenoids had exposed plunger and lever linkage. PN was stamped into its mounting collar (may not be readable).

1957 solenoids were enclosed in the starter pinion casting. PN was stamped in the housing case.

```
1118135 six cylinder only
1119767 eight cylinder only
1119789 1956 only
1119919 1957 only
```

<u>Relays:</u> used with Powerglide only; cover painted gloss black; Mounted on firewall (one terminal on bottom and each side); Last three digits of PN stamped on mounting flange (may not be readable when installed).

```
1116886 six cylinder only
1116904 eight cylinder only
```



REFERENCES:

Adams pages 63, 124, 129, 234, 331, 334, 344, 362, 363

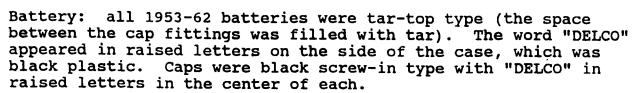
GM Assy Manual 1956-61 Sect 6 Sheet 4.00 1962 Sect 6 Sheet 11.00 Sect 313 Sheet 7.00

NCRS Specifications 1953-72, page 76 NCRS Judging Manual 1953-55, page 40-41 1956-57, page 43-44 1958-60, page 29



27. BATTERY & WIRING HARNESS

| 27.1. BATTERY | 1953-55 | 1956-57 | 1958-60 | 1961-62 |
|--|---------|------------------|---------|-------------------------------|
| Battery | ? | 1980458 | 1980458 | 1980588 |
| Tray Assy | ? | 3715404 | 3715404 | 3715404 |
| Retainer | ? | 3710825 | 3710825 | 3710825 |
| Shield | ? | 3715617 | 3715617 | 3715617 |
| Bolts | ? | 36 9 5918 | 6255817 | 6255817 |
| Neg Cable, AIM 11-24-61 AIM 1-9-62 | ? | 3716571 | 3716571 | 2976788 2979813 2981079 |
| Pos Cable | ? | 3732972 | 3750025 | 2979911 |



Retainer/Shield: the retainer and shield (protection from engine heat) were spot welded together. 1958-62 each corner has a rubber spacer PN 760689.

Bolts: the hold down J-bolts used a flat washer, lock washer and hex nut. On AIM 11-24-61 the lock washer was deleted and the hex nut was replaced with a wing nut.

Cables:

₩ / .

.

t . .

1953-61 attached to the battery post with a bolt style clamp and flat washer.

1962 used a three-fingered spring style clamp.

Negative Leads: the braided cable goes to the starter's lower mounting bolt (the only one it reaches).

Positive Leads: the insulated cable goes to the starter solenoid.

Markings:

1953-55: the word "DELCO" on the casing side and caps was painted yellow. This was true of all assembly and replacement batteries until the late 1960s.



27.2. ELECTRICAL SUPPRESSION

Radios required elimination of electrical interference, so all cars received electrical noise suppressors (co-axial capacitors or condensors) in a variety of places.

Beginning on AIM 4-7-55, they also received braided grounding straps which crossed over insulators on motor mounts, exhaust mounts, etc. Also, metal shielding (inspected elsewhere) was installed around the spark plugs/wires, distributor and coil.

Grounding Straps: grounding straps did not appear until mid 1955, after which all radio equipped cars had six straps made of woven copper. The straps were 1/2 to 5/8 inch wide with round ends until late 61; then hex shaped on exhaust and accelerator straps only.

Motor Mounts: all years have one on each side at front of engine. Antenna: all years had one strap from the antenna base to frame. Exhaust Hangers: all years had two straps (one on each side).

location varied: 1956-57 X-member or tailpipe 1958-60 X-member or axle

1961-62 X-member only

Starter: 1958-60 ground strap was connected to the engine under the starter motor's side mounting bolt.

Accelerator: all years had one each; the location varied.

Carbureted 1956 and early 57 straps connect from lower lever arm to a cowl vent bracket bolt on firewall.

Carbureted late 1957 straps connect from upper lever arm to an intake manifold bolt.

Fuel injected 1957 straps connect from rod pivot bracket on firewall to cowl vent bolt.

All 1958-62 straps connected from accelerator arm to intake manifold bolt.

Capacitors/Condensors: for radio equipped vehicles only.

Six cylinder: three condensors PN 1926873 wereused, one on the lower ignition shielding and two on the voltage regulator.

Eight cylinder:

1955 had two condensors on the voltage regulator.

1956-57 had three, one located at each of the following:

generator (armature terminal)

voltage regulator (battery terminal)

ignition coil (positive terminal)

1958-62 added one under the dash, near oil pressure gauge.



27.3. WIRING HARNESS

1953-54 harnesses were made from fabric insulated wire and black porcelain connectors.

1955 and later years used plastic insulated wire.
1958-60 FI added one wire between the electric choke and firewall-mounted resistor.

Inspect for general harness condition (frayed, repaired, or disconnected wires). Routing for specific components is inspected in other sections.

27.4. REFERENCES:

Adams pages 22-23, 47, 85-6, 127, 148, 150, 232, 248, 288, 344

GM Assy Manual 1956-57 Sect 12 Sheet 2.00 1958-61 Sect 12 Sheet 5.00 1962 Sect 12 Sheet 3.00

NCRS Judging Manual 1953-55, page 40 1956-57, page 43 1958-60, page 25 1961-62, page 19-20



▲ 17-25 LB&, D),

▲ 6-15 LBS. IN.

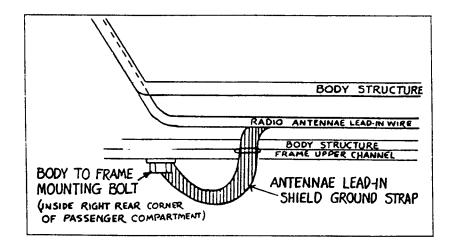
ALL NUMBERED PART MARKED # ARE PART OF UNIT 3748611

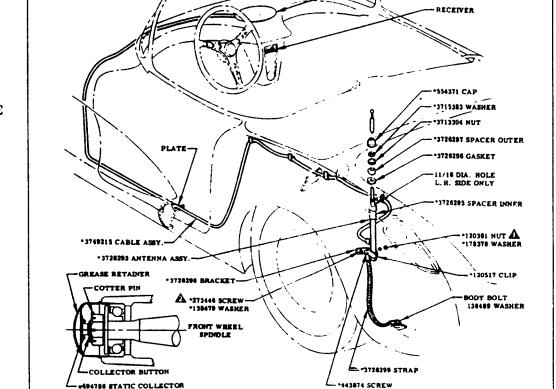
ALL NUMBERED PART MARKED *
ARE PART OF UNIT 3749220

- SPEAKER

GROUND STRAPS

ANTENNAE 1953-55





REMOVE GREASE RETAINER.
 REMOVE ANY GREASE FROM RETAINER
 AND CENTER HOLE ON WHEEL SPINDLE.
 DISTALL STATIC COLLECTOR AND GREASE

FRONT WHEEL STATIC COLLECTOR INSTALLATION

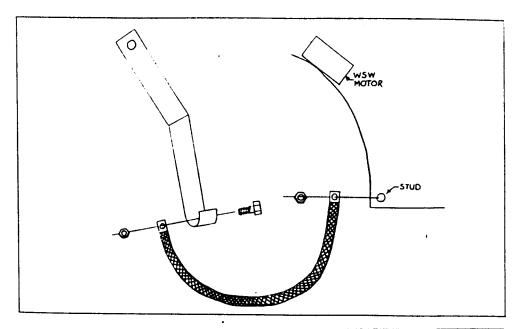
RETAINER AS SHOWN.
BEND COTTER PINS TO GIVE NECESSARY
CLEARANCE FOR COLLECTOR BUTTON
WHEN INTERFERENCE IS NOTED.

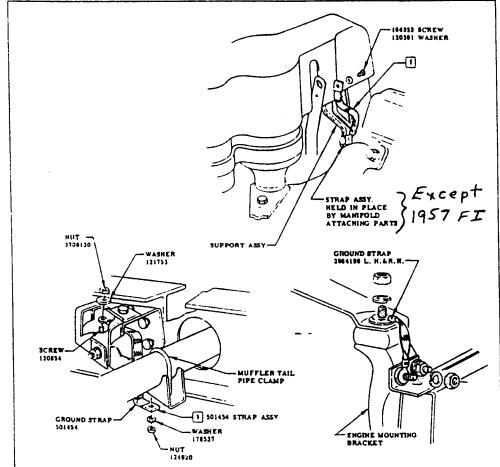
ANTENNAE 1956-62



GROUND STRAPS

ACCELERATOR 1956-57

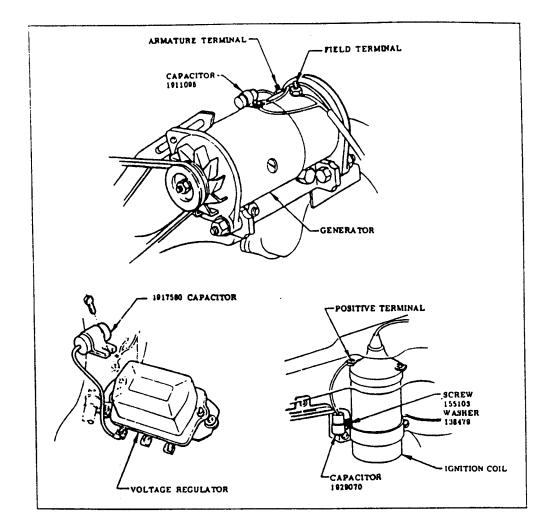




MOTOR & **EXHAUST** MOUNT 1956-57

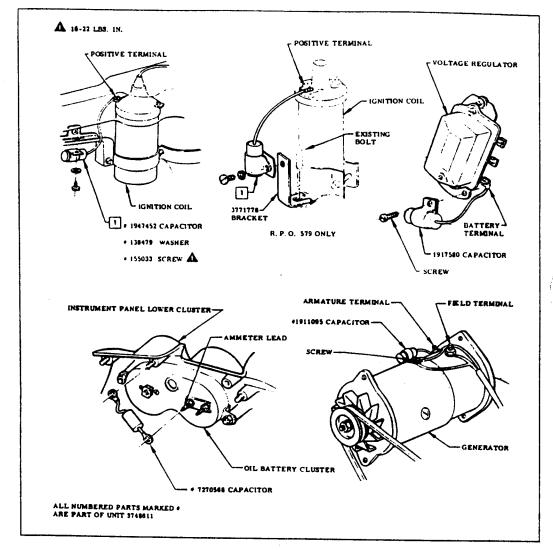


CAPACITORS 1956-57





CAPACITORS 1958-60





BATTERY 1956-61

